



PRODUCT MASTER SHEET

WINDOW SEALANTS

EdgeStik™

GlazStik™

DryStik™

EvoStik™

FoamStik™

With our **broad line of superior sealants**, Bostik has solutions for your window manufacturing application. We also provide experienced experts who understand your manufacturing process and will consult with you to identify the right sealant for your particular application.

CLEARLY
SUPERIOR

(414) 774-2250

www.bostik-us.com



VALUE BEYOND THE SEALANT™

EdgeStik™
edge sealants

GlazStik™
back-bedding sealants

DryStik™
desiccant matrix

EvoStik™
PIB primary sealant

FoamStik™
foam-in-place flexible gasket

At Bostik, we understand the window manufacturing industry, and its ongoing changes and challenges. It is our mission to respond with products and technical assistance to help keep your manufacturing system working—so you can be as productive as possible and deliver competitive products.

At Bostik, we are dedicated to providing **superior products and unrivaled value beyond the sealant.**

HM BUTYL

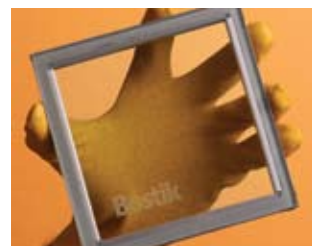
5192 black color
5197 gray color

Attributes

- Excellent adhesion
- Excellent MVTR (moisture vapor transmission rate)
- Ease of application
- Ease of handling on all automated equipment

Outstanding Benefits

- Reduction in remakes
- Higher quality IGU's
- Lower overall cost
- Reliability



2-PART POLYURETHANE

Four curing times to meet your work life requirements

3190 MEDIUM CURE

25-35 minute work life gray

3190 FAST CURE

18-25 minute work life gray

3190 FAST MARV

14-18 minute work life gray

3190 FAST SET

12-16 minute work life gray

3190 LTH

for robotic applicators gray

Attributes

- Tenacious adhesion
- Excellent MVTR (moisture vapor transmission rate)
- Consistent quality

Outstanding Benefits

- Flexibility in work life versions
- Equipment support
- Able to optimize IG production/scheduling
- Can address seasonal handling times

WARM-APPLIED 1-PART POLYURETHANE

9190 black & gray color

Attributes

- Excellent performance after curing
- Excellent adhesion to glass
- Wide service temperature range (cross-linking)
- Excellent balance of properties
- Excellent MVTR (moisture vapor transmission rate)

Outstanding Benefits

- Immediate handling
- No purged waste
- No curing area needed

POLYURETHANE SEALANT

9200 gray color

Attributes

- AAMA approved – 802.3 Type I glazing compound for back-bedding and perimeter sealing
- Chemical adhesion to glass
- Good flexibility
- Wide service temperature range
- Excellent adhesion to a variety of substrates
- Applies well with good cut-off
- High green strength

Outstanding Benefits

- Cleaner application
- Speeds up production
- Increased production capacity
- Immediate handling



WARM-APPLIED DESICCANT MATRIX

WA-4200 black & gray color

Attributes

- No out-gassing in IG unit
- Lower temperature application

Outstanding Benefits

- Reduces overall temperature of spacer frame for ease of handling
- Less remakes
- Improved production

HA-4300 gray color

Attributes

- No out-gassing in IG unit

Outstanding Benefits

- Improved adhesion to spacer
- Ease of application



PIB PRIMARY SEALANT

EVO-STIK 2900 black color

Attributes

- Excellent adhesion to glass, aluminum, galvanized steel, and metal and plastic corner keys
- Very low MVTR (moisture vapor transmission rate)
- Very low gas permeability
- Easily applied by standard dispensing equipment

Outstanding Benefits

- Better resistance to sagging with compression — resulting in ability to stack units without crushing on the bottom of the stack
- Extrudes easier, for less down-time
- More robust to handling and stacking



FOAM-IN-PLACE FLEXIBLE GASKET

H9433K black color
H9433H off-white color

- Custom formulations available to meet your specific needs—talk with a Bostik technical representative

Attributes

- Good adhesion to glass and plastics
- Good high temperature performance
- Temperature and solvent resistance

Outstanding Benefits compared to solid gaskets

- Reduced direct labor costs
- Reduced waste and scrap generation
- Reduced material costs per part
- Ease of engineering changes
- Cost-saving through ability to make design changes without re-engineering the gasket
- Improved robustness in presence of solvents, paints, temperature

