



# SuperTak™ Contact Type

## Product Description

Bostik® SuperTak™ Contact Type Adhesive is specifically formulated to bond dissimilar substrates subjected to occasional thermal stress. Tests indicate that properly formed bonds made with SuperTak™ Contact Type Adhesive will withstand higher temperatures than bonds formed with most other conventional aerosol adhesives. It is both fast to tack and fast to develop green strength.

SuperTak™ Contact Type Adhesive color ranges from a translucent to a pale amber. It is packaged in an aerosol dispenser with an adjustable valve. This allows the operator to match the web spray pattern to the job at hand.

## Features and Benefits

- Specially formulated to bond dissimilar substrates that are subjected to occasional thermal stress
- Adheres to non-porous materials including many metals and most plastics
- Withstands higher temperature exposures
- 3-way adjustable nozzle
- Web spray pattern
- **Meets or exceeds all Federal and Local VOC limits.**

## Applications

- Bonding a wide variety of both porous and non-porous substrates including wood, metal, fabric, a variety of plastics and corrugated material.
- Possesses many of the same desirable qualities of a contact cement, but without their objectionable solvent system or stringy characteristics.

## Available Sizes

22.3 FL. OZ. (16 OZ. Net Weight)

## Storage and Handling

Shelf Life: One year from ship date  
Further Information: Keep away from sparks, flame or heat. Please refer to MSDS for complete details.

## Typical Physical Properties\* (Not for Specification Use)

Color:	Translucent to pale amber
Base:	Synthetic polymers and resins
Solvent System:	Hexane and Acetone
Solids:	21% ± 0.5%
Heat Resistance:	Constant exposure— 140°F (60°C) Intermittent exposure— 227°F (108°C)
(Maximum service temperature of cured adhesive)	
Physical/Chemical Resistance:	Good resistance to oxidation and moisture
Bonding Time:**	1-surface bonds Not recommended 2-surface bonds 1 to 20 min.
Odor:	Pleasant and mild when wet, odorless when dry
Spray Pattern:	Web spray pattern
Flammability:	Extremely flammable
Cleanup—Suitable Solvents:	Mineral spirits

\* Values given above are not intended to be used in specification preparation.

\*\* Bonding time depends upon ambient temperatures and substrate composition

## Directions for Use

1. Hold the can 6 to 8 inches away from the surface to be sprayed, depress spray tip—with arrow pointed away from the body—and apply a uniform coating.
2. To clear spray tip, invert can and spray.
3. This product is NOT recommended for one-surface bonding.
4. Allow sufficient time for adhesive to tack. Press surfaces together. Set aside to dry and cure. This adhesive cures by solvent evaporation.
5. Successful bonding of nonporous substrates requires clean surfaces and allowing the adhesive-sprayed surfaces to tack up before being pressed together.
6. Tests demonstrated successful two-surface bonding to a wide variety of substrates including wood, metal, fabric, a variety of plastics, and corrugated material.
7. Read precautions on label before using.
8. For best results, apply adhesive at temperatures between 50°F to 110°F (10°C to 43°C).

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