



**Bostik® SuperTak® Aerosol Adhesives** are top performance adhesives neatly packaged into easy-to-handle and easy-to-store aerosol containers. These products offer a wide range of performance characteristics to choose from for consistently reliable bonds. Their versatility means SuperTak adhesives are ideal for a variety of industrial applications including assembly operations, maintenance jobs and packaging.

Each Bostik SuperTak Aerosol Adhesive has been formulated without ozone depleting chemicals or chlorofluorocarbons (CFC's).

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**All SuperTak® Products Meet or Exceed  
Federal and Local VOC Limits.**

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*SuperTak® Aerosol Adhesives*



The Adhesive Company

## Properties of Bostik® SuperTak® Aerosol Adhesives

	LACE PATTERN			MISTING PATTERN	
	High Performance	Trim Adhesive	Foam & Fabric	Mist	General Purpose
<b>Features</b>	Strong One-surface bonds High tack strength	Strong One-surface bonds	Non-dimpling Soft glue lines	Temporary or permanent bonds High initial tack	Temporary or permanent bonds Good initial grab
<b>Recommended Uses</b>	Permanent bonding of: <ul style="list-style-type: none"> <li>• Liner</li> <li>• Insulation</li> <li>• Carpets</li> </ul>	Permanent bonding of: <ul style="list-style-type: none"> <li>• Insulation</li> <li>• Carpet</li> <li>• Foam</li> </ul>	Bonding fabric to: <ul style="list-style-type: none"> <li>• Latex</li> <li>• Urethane</li> <li>• Foams</li> </ul>	Permanent bonding of: <ul style="list-style-type: none"> <li>• Insulation</li> <li>• Carpet</li> <li>• Closed cell foam</li> </ul>	All-purpose bonding Secure bonding of lightweight materials
<b>Spray Pattern</b>	Adjustable lace	Controlled lace	Controlled lace	Fine mist	Fine mist
<b>Adjustable Nozzle Varies Lace Width</b>	Yes	No	No	No	No
<b>Color</b>	Translucent	Translucent	Orange	Translucent	Translucent
<b>Container Size</b>	23.8 fl. oz. 17 oz. Nt. Wt.	22 fl. oz. 16. oz. Nt. Wt.	23.8 fl. oz. 17 oz. Nt. Wt.	22.8 fl. oz. 16.5 oz. Nt. Wt.	23.8 fl. oz. 17 oz. Nt. Wt.
<b>Propellant</b>	HC/DME	HC/DME	HC/DME	HC/DME	HC/DME
<b>Solvent System</b>	Hexane/Acetone	Hexane/Acetone	ISO Hexane/Acetone	ISO Hexane/Acetone	Hexane/Acetone
<b>Delivery Rate, (g/min., 15 sec. test)</b>	110 ± 20	97 ±20	97 ±20	70 ±15	108 ±20
<b>Coverage, ft2 (actual)</b>	161	157	157	159	160
<b>Percent (%) Solids</b>	20%	24%	20%	17%	20%
<b>Bonding Range:</b>					
<b>One Surface Bonds</b>	4 to 10 min.	1 to 5 min.	1 to 5 min.	15 sec. to 5 min.	1 to 5 min.
<b>Two Surface Bonds</b>	8 to 15 min.	1 to 10 min.	1 to 10 min.	1 min. to 10 min.	1 to 10 min.
<b>Ultimate Shear Strength, psi</b>	48	81	48	9.2	38
<b>Peel, psi</b>	2.0	9.6	6	4.6	3.3
<b>High Initial Tack</b>	Yes	Yes	No	Yes	No
<b>Bonding:</b>					
<b>Temporary Bond</b>	No	Yes	Yes	Yes	No
<b>Permanent Bond</b>	Yes	Yes	Yes	Yes	Yes
<b>Max. Recommended Use Temp. (24 hr. exposure)</b>	120°F	130°F	120°F	130°F	120°F
<b>S.A.F.T. (1 lb. load)*</b>	210°F	231°F	210°F	178°F	190°F

\* "S.A.F.T." means (Shear Adhesion Failure Temperature)

**NOTE: All SuperTak® Products Meet or Exceed Federal and Local VOC Limits.**

### Bostik, Inc.

211 Boston Street  
Middleton, MA 01949-2128  
Telephone: 800-7/BOSTIK  
FAX: 978-750-7293  
www.bostik-us.com

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## High Performance

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### Strong, Permanent, One-Surface Bonds

Bostik® SuperTak® High Performance is the strongest, one-surface bond you can get from a Bostik aerosol adhesive. Its high tack and rapid cure makes it ideal in bonding a wide range of materials including polyethylene and polypropylene. Its controlled lace spray pattern, applies adhesive precisely where you want it without misting or overspray.

#### Features

- ◆ Creates permanent bonds between porous and nonporous surfaces
- ◆ Speeds product assembly
- ◆ Adheres to metals and most plastics
- ◆ High tack strength
- ◆ Forms strong, one-surface bonds
- ◆ Does not contain ozone depleting chemicals, methylene chloride or chlorofluorocarbons

#### Applications

- ◆ Attaching carpet, door skins, and fabric in van conversions
- ◆ Bonding swimming pool liners
- ◆ Bonding various plastics to each other
- ◆ Forms permanent bonds between porous and nonporous surfaces
- ◆ Installing insulation
- ◆ Permanently affixing name plates

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## Trim

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### Economical Trim Adhesive

Bostik® SuperTak® Trim adhesive is a transparent adhesive which offers a soft bond line, high heat resistance, and excellent green strength. It can be used for permanent or temporary bonds on porous or nonporous materials. SuperTak Trim Adhesive is suitable for bonding polyurethane or latex foam, carpets or fabrics. It also bonds well to insulation, wood, paper, leather, carpet, drywall, masonry, painted surfaces and FRP or other plastics.

**Note:** For nonmetallic substrates, testing of production parts in typical operating environments for compatibility is recommended.

#### Features

- ◆ Excellent green strength and heat resistance
- ◆ Bonds porous and nonporous surfaces
- ◆ Low soak
- ◆ Soft pliable bonds
- ◆ Does not contain ozone depleting chemicals, methylene chloride or chlorofluorocarbons

#### Applications

- ◆ Bonding polyurethane foam and latex foam
- ◆ Bonding carpet to foam
- ◆ Bonding insulation to wood and polyurethane
- ◆ Also bonds well to wood, paper, leather, drywall, masonry painted surface and FRP.

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## Foam & Fabric

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### Specially Developed for Upholstery Applications

Bostik® SuperTak® Foam & Fabric adhesive delivers instant tack and strong, soft bonds that won't dimple. Supple, undetectable bonds will give a pleasing finish to bonded fabric and urethane or latex foam. Its controlled lace spray pattern and low soak characteristics ensure neat application and minimal waste. Orange color allows easy visual detection of proper coverage.

#### Features

- ◆ Bonds flexible urethane and latex to metal, wood and plastic
- ◆ Forms non-dimpling, pliable bonds
- ◆ Low soak characteristics
- ◆ Precise spray pattern
- ◆ Orange color to ensure consistent coverage
- ◆ Does not contain ozone depleting chemicals, methylene chloride or chlorofluorocarbons

#### Applications

- ◆ General upholstery work
- ◆ Bonding urethane or latex foam to themselves or to fabric, wood, metal or plastic
- ◆ Bonding fabric in van and aircraft interiors
- ◆ Assembling office partitions
- ◆ Attaching foam to the inside of sample cases and computer cabinets

**Note:** Not recommended for use with flexible plastics such as unbacked vinyl. Bostik recommends testing all plastics for compatibility prior to use.

**Note:** For nonmetallic substrates, testing of production parts in typical operating environments for compatibility is recommended.

\* Testing of production parts in typical operating environment for suitability is recommended.

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**ALL SUPERTAK® PRODUCTS MEET OR EXCEED FEDERAL AND LOCAL VOC LIMITS.**

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## Mist

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### High Strength, Fine Mist Adhesive

Bostik® SuperTak® Mist provides a similar strength, one-surface bond as SuperTak High Performance, but with the ease of a mist spray. SuperTak Mist offers high tack bonds for a wide variety of substrates. Its long open-time and uniform spray pattern provides faster application and less waste.

#### Features

- ◆ Low soak, ideal for low porous surfaces
- ◆ Long open-time minimizes assembly problems
- ◆ Adheres to metal and most plastics
- ◆ Forms strong, one-surface bonds

#### Applications

- ◆ Bonding carpet to door skins
- ◆ Bonding plastics and metals
- ◆ Bonding insulation to sheet metal
- ◆ Bonding interior carpet and foam material
- ◆ Bonding labels and name plates

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## General Purpose

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### Excellent, All-Purpose, Industrial-Grade Aerosol Adhesive

Bostik® SuperTak® General Purpose with its fast, aggressive tack makes it ideal for light assembly jobs and maintenance applications. Use it for temporary or permanent bonds in a wide variety of applications.

#### Features

- ◆ A versatile instant tack adhesive
- ◆ Forms fast bonds to lightweight materials
- ◆ Suitable for permanent or nonpermanent bonds
- ◆ Does not contain ozone depleting chemicals, methylene chloride or chlorofluorocarbons

#### Applications

- ◆ Affixes labels and seals cartons
- ◆ Use in a variety of graphic arts applications
- ◆ Bond insulation to sheet metal

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## Contact Type

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### Quick Tack, High Strength Bonds

Bostik® SuperTak® Contact Type delivers the strength of contact cement with the convenience of an aerosol container. Use it for bonding dissimilar materials such as wood, metal, particle board, decorative laminates, and some plastics such as polyethylene film and polypropylene. It provides permanent, waterproof, two-surface contact bonds that are heat resistant.

#### Features

- ◆ One minute dry time means quick, reliable parts assembly
- ◆ Delivers permanent, waterproof bonds to porous and nonporous surfaces of dissimilar materials
- ◆ Meets MMM-A-130B requirements
- ◆ Does not contain ozone depleting chemicals, methylene chloride or chlorofluorocarbons
- ◆ Excellent resistance to oxidation and moisture

#### Applications

- ◆ Bonding high pressure laminates to cabinetry and shelving
- ◆ Attaching kick plates and decorative trim in furniture applications
- ◆ Bonding plastics to wood or metal in high temperature environments
- ◆ Bonding automotive trim