



HYGIENE ADHESIVE

Securance™

wing dot  
HOTMELT ADHESIVE

**PRODUCT** ■ Securance Wing Dot is a hotmelt hygiene adhesive.

**PRODUCT DESCRIPTION** ■ A rubber-based adhesive, Securance Wing Dot integrates superior process and application performance. Securance Wing Dot optimizes production with fast set-up and increased line speed while providing value added features such as easy removal and a transparent color.



**BASIC USES** ■ Securance Wing Dot adhesive is ideal for wing dot and silicone pouch seal sanity pad applications.

#### KEY FEATURES

- Transparent coating
- Easy to remove and release
- Fast set-up
- Enhanced processability for high line speeds and sharp intermittent patterns

**APPLICATION TECHNIQUES** ■ Securance Wing Dot is suitable for non-contact application patterns.

#### TYPICAL PHYSICAL PROPERTIES

*properties*

pH	n/a
thermosel viscosity	4500-13000 cPs @ 250°F (121°C)
<i>(brookfield ASTM D3236)</i>	1400-4200 cPs @ 275°F (135°C)
	600-1800 cPs @ 300°F (149°C)
	400-1100 cPs @ 325°F (163°C)
density	0.91 g/cc @77°F
softening point	180-208°F (82-98°C)
<i>(herzop ASTM E28)</i>	
color	water white, transparent
suggested running temperature	225-350°F (107-177°C)

**STORAGE** ■ Securance Wing Dot can be stored 365 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

**CLEAN UP** ■ Mineral oil or paraffin wax, not to exceed flash point as stated on the MSDS, followed by a thorough purge with the adhesive itself.

**HEALTH AND SAFETY PRECAUTIONS** ■ The Material Safety Data Sheet should be consulted for proper handling, clean up, and spill containment before use. Keep containers covered to minimize contamination. We do not knowingly add any substances derived from animal sources to this product.



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**IMPORTANT NOTICE** • The information given and recommendations made herein are based on Bostik’s research only and are not guaranteed to be accurate. The performance of the product, its shelf life, and application characteristics will depend on many variables, including the kind of materials to which the product will be applied, the environment in which the product is stored or applied, and equipment used for application. Any change in any of these variables can affect the product’s performance. Buyers are advised to make their own tests to determine whether the product is suitable for their purposes under their own operating conditions. Bostik accepts no responsibility for the performance of the product for any particular customer or any particular use. Bostik does not warrant the product’s suitability for any particular application. The product is sold only pursuant to Bostik’s terms and conditions of sale and only subject to the limited warranty contained therein. **Bostik sells the product without warranty as to merchantability and fitness for a particular purpose, any warranty from course of dealing or usage of trade, or any other warranty, expressed or implied, and buyers and users assume all responsibility and liability for loss or damage arising from the handling and use of bostik’s products.** Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent. Unless otherwise agreed to in writing, **The buyer’s sole remedy for noncompliance with any warranty shall be the replacement of the product or refund of the buyer’s purchase price. In no case will Bostik be liable for indirect, consequential, incidental, economic, or other similar damages.**

**WORLDWIDE HYGIENE OPERATIONS**

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