

Product Information



DURABOND®

Webcrete® 95 Fast-Setting Latex-Fortified Portland Cement Patch

Product Description:

DURABOND® Webcrete™ 95 is a fast-setting latex-fortified Portland cement patch for interior use. This product may be used to skim coat or featheredge up to 1/2" deep in one application. Floor covering can be installed after just one hour from application. Webcrete 95 is extremely flexible and resilient for use to patch and smooth floors prior to the installation of ceramic tile, carpet, resilient and wood flooring. When mixed with DURABOND D-L16™ High Strength Additive instead of water, not only is the performance and flexibility improved, but the Webcrete 95 can also be used as an embossing leveler.

Product Benefits:

- Excellent for skim coating, patching, and leveling
- Low installed cost
- High strength
- Walk on after 30 minutes

Performance Characteristics:

- Latex fortified
- Ability to featheredge
- Water resistant
- No need for post sanding or grinding
- No shrinkage
- Crack resistant
- Compatible with all DURABOND flooring adhesives
- Up to 1/2" depth in one application

Suitable Substrates:

- Properly prepared concrete
- Cementitious backer board
- Structurally sound exterior grade plywood (interior/dry use only)
- Existing, well bonded vinyl/VCT or ceramic tile
- Cutback adhesive residue (dry only)

PHYSICAL & CHEMICAL PROPERTIES

Working Time:	5-15 minutes
Pot Life:	10-15 minutes
Final Set:	25-35 minutes
Cure Time:	Final cure is 28 days*
Compressive Strength:	4 hr. 1430 psi.
1 day	2700 psi.
7 day	3590 psi.
28 day	5670 psi.

*Do not allow traffic over floor for 1 hour from installation.

Surface Preparation:

Surfaces must be structurally sound, clean and free of dust, dirt, paint, soap film, adhesive residue, grease, curing compounds and other foreign material that could inhibit bonding. For best results, material and surface should be above 45°F.

Mixing Instructions:

Add 25 lbs. of Webcrete 95 to 3¾ quarts of clean, cool, potable water or DURABOND D-L16 High Strength Additive. Use 3/4 quarts of liquid for 5 lbs. of Webcrete 95 or 6 quarts to 40 lbs. of Webcrete 95. **DO NOT OVER WATER.** Do not mix more material than can be used in 10 to 15 minutes. The material may be re-mixed; do not re-temper by adding more liquid. The pot life of the material is dramatically affected by job-site conditions, the powder/liquid mix ratio, and temperature of the jobsite and materials; cold materials, substrate, jobsite, and mixing water will extend the pot life.

Coverage (ft²)**:

Thickness	5 Lbs.	25 Lbs.	40 Lbs.
1/8"	5-7	25-35	40-56
Skim Coat	125-150	625-750	1000-1200
Emboss Leveler	250-300	1250-1500	1000-4000

**Coverage rates are approximate and actual coverage will vary based on application technique, waste, and/or other jobsite conditions.



Application:

With the flat side of a trowel held at a 45° angle, work patch into surface filling all broken areas, depressions and cracks in the substrate. "Key in" but do not over trowel.

Application over plywood: Please refer to the proper flooring industry and APA standards for plywood subfloor installation and preparation. Clean and rough-sand the plywood. Due to the limitations of plywood as a substrate, it is not intended for use in exterior, wet interior, or applications subject to heavy/commercial traffic.

Application over existing vinyl/VCT flooring and cutback: (dry only): Vinyl/VCT must be clean and well bonded to the substrate. Remove any loose pieces of vinyl/VCT flooring or cutback adhesive residue. Roughen new surfaces or flooring with urethane wear layers. Do not apply over cushion back or perimeter bonded sheet vinyl.

Application over existing ceramic tile: Ensure that the ceramic tile is clean and well bonded to the substrate. Mechanical abrasion with a Carborundum disk is required, followed by a clean water wash. The installation must be thoroughly rinsed and dry prior to applying the Webcrete 95.

Application as an emboss leveler: Webcrete 95 must be mixed with DURABOND D-LI 6 High Strength Additive when used as an emboss fill/leveler. Vinyl/VCT must be clean and well bonded to the substrate. Remove any loose pieces of vinyl/VCT flooring. Roughen new or smooth surfaces, or flooring with urethane wear layers.

Warning: DO NOT SAND ASBESTOS FLOORS! The installation must be thoroughly rinsed and dried. Use the flat side of a trowel held at a 45° angle to spread a thin layer of Webcrete 95 over the embossed floor covering. Avoid thick or heavy applications.

An embossing leveler need only be thick enough to fill in the depressions of the floor covering. Make sure coverage is smooth and uniform; avoid over-troweling. A second application may be required on deeply embossed floors.

LIMITED WARRANTY

Bostik, Inc. warrants that the product conforms with Bostik's written specifications and is free from manufacturing defects. A PURCHASER'S SOLE REMEDY FOR NONCOMPLIANCE WITH THIS WARRANTY SHALL BE THE REPLACEMENT OF THE PRODUCT OR REFUND OF THE PURCHASE PRICE. Purchasers may address their warranty claims to Bostik, Inc., 211 Boston St., Middleton, MA 01949, Attn: Customer Service or call Bostik at 1-800-726-7845. TO THE MAXIMUM EXTENT ALLOWED BY LAW, BOSTIK DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND LIABILITY FOR DIRECT, INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Limitations:

- The use of solvent-based sheet flooring adhesive over Webcrete 95 is not recommended; please refer to the applicable DURABOND solvent-free adhesive.
- For areas larger than 4 ft² with a consistent 1/2" depression, the use of a DURABOND self-leveling underlayment product is recommended.
- This product is not designed as a wear surface; an appropriate floor covering must be installed before it is open to normal traffic.
- Cutback adhesive must be fully removed prior to installing solid wood flooring.

Clean Up, Storage, and Shelf Life:

Wash tools immediately with water. Close container tightly and store unused powder in a cool, dry place. Product has a one-year shelf life.

Packaging:

DURABOND Webcrete 95 is available in 25lb. bags and 5 lb. bags (6/case). For the name of the distributor nearest you contact Customer Service at 1-888-592-8558.



PLANT LOCATIONS

TEMECULA, CA 92590

CONYERS, GA 30207

PAULSBORO, NJ 08066

www.bostik-us.com

November 30, 2009; Supersedes all previously published literature.



211 Boston Street • Middleton, MA 01949 • Customer Service or Technical Service 1-800-7/BOSTIK

www.bostik-us.com