

Product Information



DURABOND®

Webcrete® 98 Premium Fast-Setting Latex-Fortified Cement Patch

Product Description:

DURABOND® Webcrete® 98 is a premium, fast-setting, specially formulated latex-fortified Portland cement patch that is to be mixed with water only. Webcrete 98 is designed for interior use and can be used to skim coat or featheredge up to 1/2" deep in one application. Floor covering can be installed after just one hour from application. Webcrete 98 is extremely flexible and resilient for use to patch and smooth floors prior to the installation of ceramic tile, carpet, resilient and wood flooring. When used as an embossing floor leveler, there is no need to mix the Webcrete 98 with a latex additive.

Product Benefits:

- Excellent for skim coating, patching, and leveling
- High strength
- Walk on after 45 minutes
- Embossed floor leveler- just add water

Performance Characteristics:

- Latex-fortified
- Ability to featheredge
- Up to 1/2" depth in one application
- No need for post sanding or grinding
- Bonds to porous and non-porous substrates
- Crack resistant
- No shrinkage
- Compatible with all DURABOND flooring adhesives

Suitable Substrates:

- Properly prepared concrete
- Cementitious backer board
- Structurally sound exterior grade plywood (interior/dry use only)
- Existing, well bonded vinyl/VCT or ceramic tile
- Cutback adhesive residue (dry only)

TYPICAL PHYSICAL PROPERTIES

Working Time:	20-35 minute
Pot Life:	25-35 minutes
Final Set:	55-65 minutes
Cure Time:	Final cure is 28 days*

*Do not allow traffic over floor for 1 hour from installation.

Surface Preparation:

Surfaces must be structurally sound, clean and free of dust, dirt, paint, soap film, adhesive residue, grease, curing compounds and other foreign material that could inhibit bonding. For best results, material and surface should be above 45°F.

Mixing:

Add 25 lbs. of Webcrete 98 to 3/4 quarts of clean, cool, potable water. Use 2/3 quarts of liquid for 5 lbs. of Webcrete 98 or 5/4 quarts to 40 lbs. of Webcrete 98. **DO NOT OVER WATER.** Do not mix more material than can be used in 10 to 20 minutes. The material may be re-mixed; do not retemper by adding more liquid. The pot life of the material is dramatically affected by jobsite conditions, the powder/liquid mix ratio, and temperature of the jobsite and materials; cold materials, substrate, jobsite, and mixing water will extend the pot life.

Coverage (ft²):

Thickness	5 Lbs.	25 Lbs.	40 Lbs.
1/8"	5-7	25-35	40-56
Skim Coat	125-150	625-750	1000-1200
Emboss Leveler	250-300	1250-1500	2000-4000

*Coverage rates are approximate and actual coverage will vary based on application technique, waste, and/or other jobsite conditions.

Application:

With the trowel held at a 45° angle, work patch into surface filling all broken areas, depressions and cracks in the substrate; "Key in" but do not over trowel.



211 Boston Street • Middleton, MA 01949 • Customer Service or Technical Service 1-800-7/BOSTIK

www.bostik-us.com

Application over plywood: Please refer to the proper flooring industry and APA standards for plywood subfloor installation and preparation. Clean and rough-sand the plywood. Due to the limitations of plywood as a substrate, it is not intended for use in exterior, wet interior, or applications subject to heavy/commercial traffic.

Application over existing vinyl/VCT flooring and cutback: (dry only) Vinyl/VCT must be clean and well bonded to the substrate. Remove any loose pieces of vinyl/VCT flooring or cutback adhesive residue. Roughen new surfaces or flooring with urethane wear layers. Do not apply over cushion-backed or perimeter bonded sheet vinyl.

Application over existing ceramic tile: Ensure that the ceramic tile is clean and well bonded to the substrate. Mechanical abrasion with a Carborundum disk is required, followed by a clean water wash. The installation must be thoroughly rinsed and dry prior to applying the Webcrete 98.

Application as an emboss leveler: Vinyl/VCT must be clean and well bonded to the substrate. Remove any loose pieces of vinyl/VCT flooring. Roughen new or smooth surfaces, or flooring with urethane wear layers.

WARNING: DO NOT SAND ASBESTOS FLOORS! The installation must be thoroughly rinsed and dried. Use the flat side of a trowel held at a 45° angle to spread a thin layer of Webcrete 98 over the embossed floor covering. Avoid thick or heavy applications.

An embossing leveler need only be thick enough to fill in the depressions of the floor covering. Make sure coverage is smooth and uniform; avoid over-troweling. A second application may be required on deeply embossed floors.

Limitations:

- The use of solvent-based sheet flooring adhesive over Webcrete 98 is not recommended; please refer to the applicable DURABOND solvent-free adhesive.
- For areas larger than 4 ft² with a consistent 1/2" depression, the use of a DURABOND self-leveling underlayment product is recommended.
- This product is not designed as a wear surface; an appropriate floor covering must be installed before it is open to normal traffic.
- Cutback adhesive must be fully removed prior to installing solid wood flooring.

Clean Up, Storage, and Shelf Life:

Wash tools immediately with water. Close container tightly and store unused powder in a cool, dry place. Product has a one-year shelf life.

Packaging:

DURABOND Webcrete 98 is available in 25lb. bags and 5 lb. bags (6/case). For the name of the distributor nearest you contact Customer Service at 1-888-592-8558.



PLANT LOCATIONS

TEMECULA, CA 92590

CONYERS, GA 30207

PAULSBORO, NJ 08066

www.bostik-us.com

November 30, 2009; Supersedes all previously published literature.

LIMITED WARRANTY

Bostik, Inc. warrants that the product conforms with Bostik's written specifications and is free from manufacturing defects. A PURCHASER'S SOLE REMEDY FOR NONCOMPLIANCE WITH THIS WARRANTY SHALL BE THE REPLACEMENT OF THE PRODUCT OR REFUND OF THE PURCHASE PRICE. Purchasers may address their warranty claims to Bostik, Inc., 211 Boston St., Middleton, MA 01949, Attn: Customer Service or call Bostik at 1-800-726-7845. TO THE MAXIMUM EXTENT ALLOWED BY LAW, BOSTIK DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND LIABILITY FOR DIRECT, INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



211 Boston Street • Middleton, MA 01949 • Customer Service or Technical Service 1-800-7/BOSTIK

www.bostik-us.com