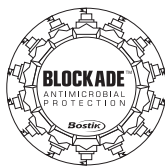


# Product Information



DURABOND®



## D-808™

### Exterior Carpet Adhesive

DURABOND® D808™ Exterior Carpet Adhesive is a high performance, non-flammable, fast grab, firm set, low-VOC adhesive designed for bonding most outdoor carpets. D-808 may be used over clean, dry exterior surfaces including: fully cured cement, seasoned asphalt, terrazzo and exterior/marine-grade plywood. D-808 is a low-VOC formulation that meets the toughest air quality restrictions, including SCAQMD 1168 and CRI Green Label Plus.

#### **Suggested Uses:**

D-808 is recommended for bonding rubber, polypropylene, unitary or unitary needle bond type backings and closed-cellular, urethane foam-backed, exterior carpeting. This adhesive can be set into wet, or for stiffer carpet products with memory, allow it to tack up 15-20 minutes prior to installation for more aggressive initial grab. Ideal for porches, decks, miniature golf courses, steps, driving ranges, and many other exterior applications.

#### **Product Benefits:**

- Superior performance in the most demanding exterior conditions.
- Rapid grab formulation simplifies installing stiff-backed materials with memory.
- Performs on porous and non-porous surfaces.

#### **Performance Characteristics:**

- High tack, fast grab formulation
- Low-VOC formula (Meets SCAQMD 1168)
- Meets CRI Green Label Plus Standards
- Meets U.S. Green Building Council LEED Credit 4.1

#### **Directions for Use:**

Read and understand the datasheet completely before beginning installation. Follow the industry standards including CRI 105 recommendations for floor covering installation.

#### **Surface Preparation:**

Surfaces must be structurally sound and well fastened, clean, free from loose materials, oil, grease, sealers, curing compounds, waxes, silicates, laitance, and all other surface contaminants that may inhibit proper bond.

#### PHYSICAL & CHEMICAL PROPERTIES

Base:	Synthetic Latex and Resins
Vehicle:	Water
Color:	Off White
Solids:	60%
Density:	9.0 lbs./gal.
Flammability:	Nonflammable
Consistency:	Medium Paste
Application:	Notched Trowel
Open Time:	15-20 Minutes
Cure Time:	24 hours
Shelf Life:	One Year*
Freeze-thaw stable:	5 cycles at 10°F
Calculated VOC**	

\*Stored in original, tightly sealed container

\*\*As calculated by SCAQMD 1168

#### **Application:**

Apply adhesive with the recommended notched trowel held at a 45° angle. Do not spread more adhesive than can be covered within 20 minutes. Apply the carpet backing into the wet adhesive or allow it to tack up for 15-20 minutes for a more aggressive grab. Periodically pull the carpet back to check for 100% adhesive transfer. Follow floor covering manufacturer's recommendations for rolling to remove trapped air and ensure proper backing contact with adhesive.

#### **Clean Up & Storage:**

Remove wet adhesive with soapy water. Use mineral spirits to remove dried adhesive. The container should be kept closed between spreading cycles and after use. The product should be stored in the original container in a cool, dry place.

#### **Limitations:**

- Do not use this product when the substrate temperature is below 50°F.



## Packaging:

DURABOND D-808 is available in 4 gallon pails. For the name of the distributor nearest you contact Customer Service at (888) 592-8558.

## SUGGESTED TROWELS FOR MAXIMUM PERFORMANCE



Smooth-Backed Carpet  
1/8" x 1/8" x 1/8" U-notched Trowel  
85 to 95 sq.ft./U.S. Gallon



Rough-Backed Carpet  
3/16" x 1/8" x 1/8" V-notched Trowel  
40 to 50 sq.ft./U.S. Gallon

Trowel size is suggested to maximize the coverage of adhesive. Periodically check coverage during installation to ensure proper adhesive coverage.



## PLANT LOCATIONS

TEMECULA, CA 92590

CONYERS, GA 30207

PAULSBORO, NJ 08066

[www.bostik-us.com](http://www.bostik-us.com)

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## LIMITED WARRANTY

Bostik, Inc. warrants that the product conforms with Bostik's written specifications and is free from manufacturing defects. A PURCHASER'S SOLE REMEDY FOR NONCOMPLIANCE WITH THIS WARRANTY SHALL BE THE REPLACEMENT OF THE PRODUCT OR REFUND OF THE PURCHASE PRICE. Purchasers may address their warranty claims to Bostik, Inc., 211 Boston St., Middleton, MA 01949, Attn: Customer Service or call Bostik at 1-800-7/BOSTIK. TO THE MAXIMUM EXTENT ALLOWED BY LAW, BOSTIK DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND LIABILITY FOR DIRECT, INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



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